## **MOUNTING COMPONENT**

Adjustable Joint and Steel Corner Braces — Standard & [Miniature]

#### **Adjustable Joint Connector**

Suggested hardware SCH8-06 screw with T-Nuts (2).

Material: Aluminum Finish: Clear Anodize SCB2

#### **Reinforced Corner Brace**

Suggested hardware SCH9-06 screw and SCH1 nut (4). [SCH9M-04 screw and SCH1M nut (4)]

Material: Alloy Steel Finish: Black Powder Coat .25 [.13]

SCB3GL-15

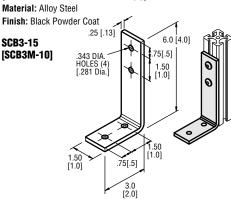
SCB3GR-15

[SCB3GLM-10] [SCB3GRM-10]

#### **Corner Brace**

Suggested hardware SCH9-06 screw and SCH1 nut (4). [SCH9M-04 screw and SCH1M nut (4)]

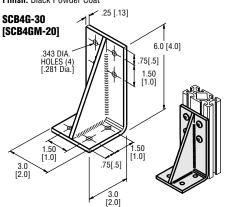
Finish: Black Powder Coat SCB3-15



#### **Corner Brace Reinforced**

Suggested hardware SCH9-06 screw and SCH1 nut (8). [SCH9M-04 screw and SCH1M nut (8)]

Material: Alloy Steel Finish: Black Powder Coat

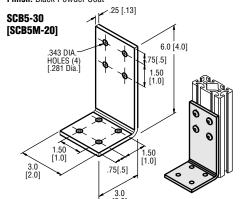


#### **Corner Brace**

Suggested hardware SCH9-06 and SCH1 nut (8). [SCH9M-06 screw and SCH1M nut (8)]

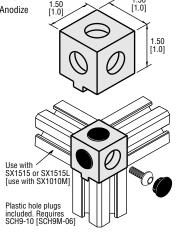
Material: Alloy Steel Finish: Black Powder Coat

3.0 [2.0]



#### **Corner Block**

Material: Aluminum Finish: Clear Anodize SCB6 [SCB6M]

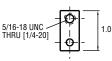


# **FASTENING HARDWARE** — STANDARD & [MINIATURE]

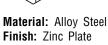
#### **Pivot T-Nuts**

Loads into extrusion from the side. Not to be used on SX1010L and SX1015L.

SCH1-P [SCH1M-P]

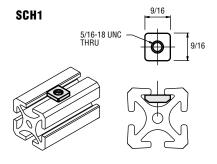


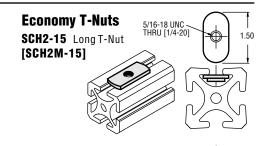


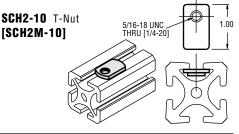


#### **Connector T-Nuts**

Loads into extrusion from end only.







Phone: 800-243-6125 • FAX: 203-758-8271

E-Mail: info@pic-design.com



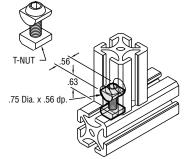
## **FASTENING HARDWARE**

#### Standard Connectors

### **Single Cross Connector**

Hardware Included.

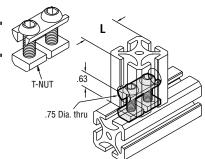
SCH3



#### **Double Cross Connector**

Hardware Included.

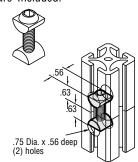
SCH3-15 for L = 1.5" SCH3-30 for L = 3.0"



### **Single End Butt Connector**

Hardware Included.

SCH4



#### **Double End Butt Connector**

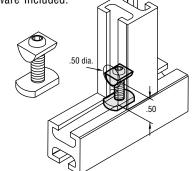
Hardware Included.

SCH4-15 for L = 1.5" SCH4-30 for L = 3.0" .75 Dia. Thru

**Single Cross Connector** 

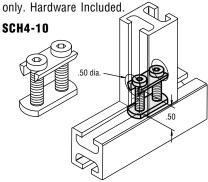
For use on SX1010L and SX1015L only. Hardware Included.

SCH3-10



#### **Double Cross Connector**

For use on SX1010L and SX1015L



Material: Alloy Steel Finish: Zinc Plate

## 5/16 Inch Washers, Nuts and Fasteners — Standard & [Miniature]

## 5/16" Washers [1/4"]

Sold in 10 piece increments

SCH6 [SCH6M]



Material:

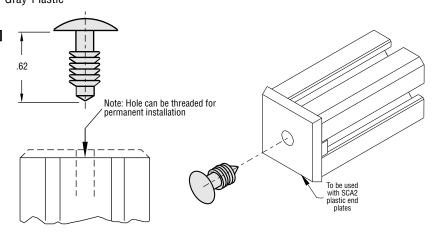
Hardened Steel Finish:

Black Oxide Coat

### **Push Lock Fastener**

Sold in 10 piece increments Material: Gray Plastic

SCH5 [SCH5M]



### **Serrated Belleville**

Sold in 10 piece increments Finish:

SCH6-1



Material: Steel

Black Oxide Coat

#### 5/16" - 18 Hex Nuts [1/4"-20]

Sold in 10 piece increments Material: Steel

SCH6-2 [SCH6M-2]



Finish: Zinc Plate

Phone: 800-243-6125 • FAX: 203-758-8271 E-Mail: info@pic-design.com

## **FASTENING HARDWARE**

Fasteners / T-Slot Bolts and Screws — Standard & [Miniature]

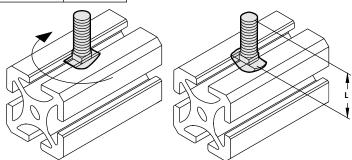
#### Drop In And Turn 5/16" - 18 T-Bolts

Loads into extrusion from side.

Material: Allov Steel Finish: Zinc Plate

L (Inch)	Part Number
.75	SCH6-07
1.00	SCH6-10





#### 5/16" - 18 Standard Socket Head Cup Screws [1/4"-20]

Sold in increments of 10 pieces.

Material: Alloy Steel Finish: Black Öxide

**Standard Screws** 

L (Inch)	Part Number	
.50	SCH8-05	
.63	SCH8-06	
.75	SCH8-07	
1.0	SCH8-10	
1.25	SCH8-12	
1.5	SCH8-15	
2.0	SCH8-20	





ataro corono		
L	(Inch)	Part Number
	.44	SCH8M-04
	.50	SCH8M-05
	.63	SCH8M-06
	.75	SCH8M-07
Г	1.0	SCH8M-10

SCH8M-12



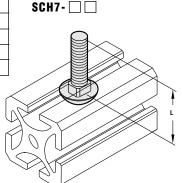


#### **Economy 5/16" - 18 T-Bolts**

Loads from end only. Sold in increments of 10 pieces.

Material: Allov Steel Finish: Zinc Plate

L (Inch)	Part Number
.75	SCH7-07
1.00	SCH7-10
1.25	SCH7-12
1.50	SCH7-15
2.00	SCH7-20



#### 5/16" - 18 Standard Button Head Cup Screws [1/4"-20]

Sold in increments of 10 pieces.

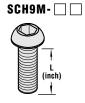
Material: Alloy Steel Finish: Black Oxide

**Standard Screws** 

L (Inch)	Part Number	
.50	SCH9-05	
.63	SCH9-06	
.75	SCH9-07	
1.0	SCH9-10	
1.25	SCH9-12	
1.5	SCH9-15	

SCH9- 🔲 🗀 **Miniature Screws** 

L (Inch)	Part Number
.44	SCH9M-04
.50	SCH9M-05
.63	SCH9M-06
.75	SCH9M-07
1.0	SCH9M-10
1 25	SCH9M-12

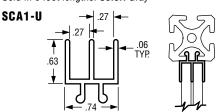


## **ACCESSORIES**

Door Tracks, Plastic End Plates, Gasket and Covers — Standard & [Miniature]

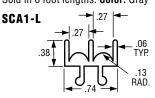
#### **Plastic Upper Door Slide Track**

Sold in 6 foot lengths. Color: Gray



#### **Plastic Lower Door Slide Track**

Sold in 6 foot lengths. Color: Gray





## **Plastic End Plates**

Use with part number SCH5. Color: Gray

SCA2-  $\square$   $\square$   $\square$ SCA2-1515



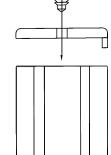


O SCA2-1530 For extrusion SX1530 [SCA2M-1020]



for SX1020M





SCH5

**ISCH5M1** 

#### **Plastic T-Slot Cover and Panel Gasket** Sold in 6 foot lengths.

SCA3 [SCA3M] — Grey SCA3Y [SCA3YM] — Yellow

> T-Slot Cover Panel Gasket

Phone: 800-243-6125 • FAX: 203-758-8271 E-Mail: info@pic-design.com



## **ACCESSORIES**

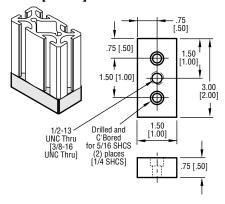
#### Leveling, Anchor and Caster Plates. Adjustable Legs and Castsers — Standard & [Miniature]

#### **Leveling Plate**

Requires SCH8-10(2) [SCH8M-10]. Use with SCE4 [SCE4M] adjustable leg.

Material: Aluminum Finish: Clear Anodize

## SCE1 [SCE1M]

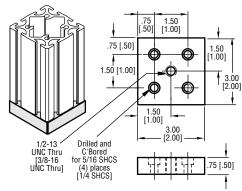


#### **Leveling Plate**

Requires SCH8-10(4) [SCH8M-10]. Use with SCE4 [SCE4] adjustable leg.

Material: Aluminum Finish: Clear Anodize

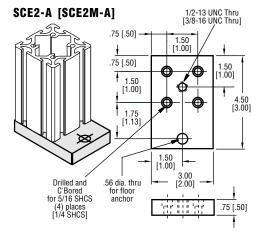
#### SCE2 [SCE2M]



#### **Leveling Anchor Plate**

Requires SCH8-10(4) [SCH8M-10]. Use with SCE4 [SCE4M] adjustable leg.

Material: Aluminum Finish: Clear Anodize

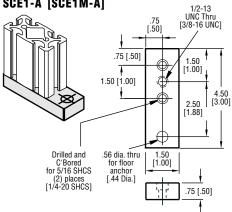


#### **Leveling Anchor Plate**

Requires SCH8-10(2) [SCH8M-10]. Use with SCE4 [SCE4M] adjustable leg.

Material: Aluminum Finish: Clear Anodize

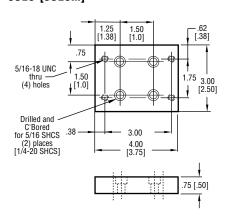
#### SCE1-A [SCE1M-A]



#### 3" and 4" Caster Plate

Requires SCH8-10(4). Use with SCE5 caster. Material: Aluminum Finish: Clear Anodize

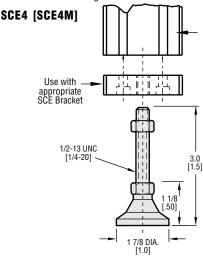
#### SCE3 [SCE3M]



#### Adjustable Leg

1,800 pound maximum capacity.

Material: Steel Finish: Bronze Coating



#### 3" and 4" Caster

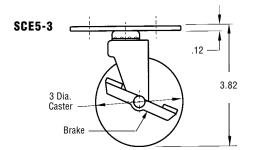
Use with SCE3 caster plate (see above).

SCE5-

Description	Part Number
3" caster-swivel	SCE5-3S
3" caster-fixed	SCE5-3F
3" caster-swivel / brake	SCE5-3B
4" caster-swivel	SCE5-4S
4" caster-fixed	SCE5-4F
4" caster-swivel / brake	SCE5-4B

### 3" Caster

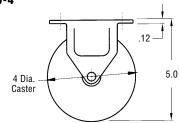
SCE5-3 (SCE5-3B shown) 90 pound maximum capacity.



#### 4" Caster

SCE5-4 (SCE5-4F shown) 130 pound maximum capacity.







Phone: 800-243-6125 • FAX: 203-758-8271 E-Mail: info@pic-design.com

# **ACCESSORIES**

#### Standard & [Miniature

#### **T-Slot Roller**

Ideal for guided linear applications, mount to extrusion end or T-Slot; rolls in the mating T-Slot. Hardware included.

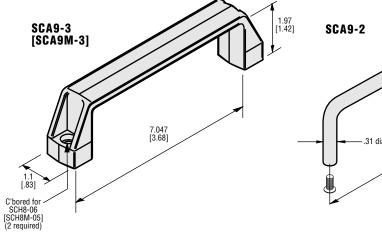
Material: Delrin with Bronze Bearing

Color: White

# SCA6 [SCA6M] .31 -[.25] 2.00 - Dia. [1.38] 1.625 Dia. -[1.13] .74 [.24] .375 Dia. [.31 Dia.] Boss Bronze Bearing Std.

#### **Plastic Handle** Color: Black.

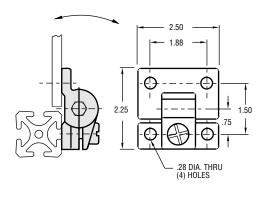
Hardware included.



## **Plastic Hinge**

Hardware included. Color: Black.

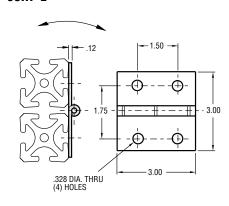
#### SCA7-1



## **Aluminium Hinge**

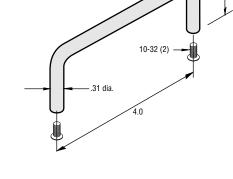
Finish: Clear Anodize.

## SCA7-2



#### **Aluminium Handle** Finish: Clear Anodize.

Hardware included.



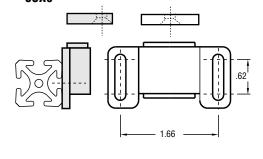
## **Magnetic Door Latch Assembly**

Hardware included.

Material: Plastic with metal magnet

Color: Brown

## SCA8



Phone: 800-243-6125 • FAX: 203-758-8271

E-Mail: info@pic-design.com



## EXTRUSION END FINISHING

#### **Ordering Information**

When ordering aluminum extrusions specify quantity, part number with length. Example: **SX1515-144** for standard 144" lengths.

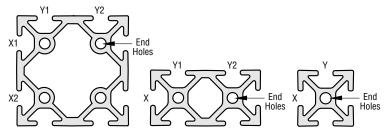
You may also order extrusions cut to your desired length with a nominal cutting charge. Example: SX1515-72.25 for length of  $72 \frac{1}{4}$ ".

Length Tolerance: Standard saw cut lengths ±1/32

Precision milled cut lengths  $\pm .005$ . If precision milled cut desired, add P to end of part number

Example: **SX1515-24P** for length of 24" ±.005

Lengths shorter than 106" can be shipped by UPS. Lengths over 106" will be shipped by commercial carrier with longer delivery times and increased costs.



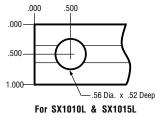
Predrilled access, connector and tapped holes available.

Call factory for information and quotations.

When ordering predrilled access holes, connector holes and tapped end holes, specify T-Slot location and at which end holes are to be drilled.

## **DO IT YOURSELF DETAILS** — STANDARD

#### Mounting Hole Positions For Cross and End Fasteners



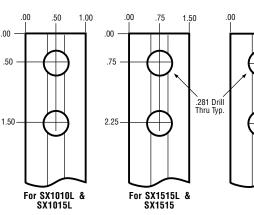
.750 .630 .750 .750 .76 Dia. x .52 Deep

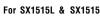
2.250 For \$X1530 & \$X3030

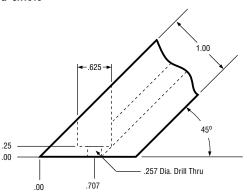
Access Holes For Corner Brackets

2.25

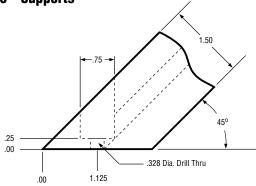
For SX1530 &







45° Supports





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